

## Aura STARK

Enamel 3 in 1 with Hammer effect



- ✓ Apply directly to rust
- ✓ No priming required
- ✓ Ideal for protecting metal
- ✓ Quickly dries



Description	
Properties	<p>Enamel 3 in 1 with hammer effect for exterior and interior use.</p> <ul style="list-style-type: none"> <li>✓ No priming required</li> <li>✓ Forms a durable, weather-resistant coating with a decorative hammer effect.</li> <li>✓ Provides long-term protection.</li> <li>✓ Can be applied to ferrous metals with traces of tightly adhering rust and scale.</li> <li>✓ Provides enhanced protection of metal surfaces against corrosion and mechanical stress.</li> <li>✓ Prevents spread of sub-film corrosion.</li> <li>✓ Ready for use.</li> <li>✓ Long-lasting, weather-resistant, resistant to mechanical stress.</li> <li>✓ Good adhesion (adhesive force) to the surface to be painted.</li> </ul>
Appointment	Enamel 3 in 1 with hammer effect for protective and decorative painting of metal surfaces with a thickness of rust firmly bonded to metal up to 100 microns. It can be used as an independent coating; it does not require preliminary priming. For exterior and interior use.
Types of surfaces for application.	It is used for household building structures, garages, gates, forged products, fences, gratings, garden metal furniture, etc.
Quality standards	
Specifications	
Surface preparation.	<p>Before painting, the surface must be carefully prepared. Remove old peeling paint coatings, as well as loose and peeling rust from the surface. Smooth surface must be matted.</p> <p>The surface must be dry, free from grease stains and dust. When applying to old coatings, check the compatibility of this coating with enamel by trial application on a small area (after drying the enamel there should be no swelling, wrinkling, creases). In case of</p>

	incompatibility, completely remove the old paintwork, sand the surface with sandpaper and remove dust. Degrease the surface with solvent, solvent No. 646, No. 647.
Application	<p>Stir enamel before use. Apply enamel with a brush, roller or spray method. When painting with a roller, dilute the enamel to 3%, with a spray - to 10% solvent (solvent, xylene). Apply enamel at a surface, enamel and air temperature not lower than + 5 ° C and relative air humidity not higher than 70%. To achieve a high-quality coating, apply enamel in 2-3 layers in a cross way (for example, the first layer from top to bottom, next from left to right). Apply the paint method "wet on wet" with intermediate drying between layers for 15-20 minutes at a temperature of 20 ° C and a relative humidity of 65%.</p> <p>If it is not possible to withstand the interval of application of 15-20 minutes between layers, the next layer should be applied at least 4-7 days later. Otherwise, interlayer dissolution of enamel is possible until the end of the formed coating, the occurrence of shagreen and the absence of the formation of a decorative hammer effect.</p>
Color	Ready-made colors according to the catalog.
Consumption	100-150 g/m2 for single coat application. The exact flow rate is determined by trial application.
Drying time	Drying time "on stick" - no more than an hour, at a temperature of 20 ° C and relative humidity of 65%. The surface temperature when stained above 50 ° C can lead to coating defects. The final formation of the coating occurs after 4-7 days and depends on the thickness of the layer, climatic conditions and method of application.
Tools	Brush, roller or sprayer.
Tool cleaning	Rinse immediately with white spirit and then warm water with detergent immediately after use. The dried enamel is cleaned mechanically.
Composition	Modified alkyd resin, pigments, solvent, functional additives.
Additional Information	
Frost resistance	Frost resistant.
Warranty period of storage	The warranty shelf life is 24 months from the date indicated on the package.
Storage conditions	Store and transport in the original hermetically sealed container, protecting from moisture and direct sunlight. Not afraid of frost. Storage at low temperatures is possible.
Precautionary measures	<p>Keep out of the reach of children. Harmful, if swallowed, may cause lung damage. Avoid breathing solvent vapor. Avoid contact with skin. Work in a respirator, in a well-ventilated area.</p> <p><b>Keep away from fire!</b></p>
Disposal	Do not pour into drains, water, or soil. Dispose of closed containers with dry product residues in organized collection points for household waste.
Weight	0,7 kg - 2,2 kg
<p>The above, up-to-date information in the Technical Description is based on our practical experience, as well as on our laboratory testing of products and is provided in all the volume available to us. The presented information can be used as recommendations when choosing products and working methods for its application. The manufacturer guarantees the conformity of products with the specified technical specifications only in case of compliance with the rules of transportation, storage, preparation, preparation, use, operation, which are given in this Technical Description. The manufacturer does not have the ability to foresee and control all conditions for the use of products, as well as various factors that affect its use and further operation. Taking into account the variety of materials of surfaces and specific conditions of objects on which products are used, the Consumer should carefully check the products for their suitability for a particular object, taking into account all possible conditions of its use not specified in this Technical Description. The presented information does not relieve the Consumer from responsibility for the quality of work. In case of non-compliance by the Consumer with the requirements of the Technical Description (Operating Instructions), the use of products for other purposes, the Manufacturer shall not be legally responsible for any damage caused to the Consumer. The manufacturer, on the basis of new product knowledge, reserves the right to amend the Technical Description in the prescribed manner. The text of the new edition of the Technical Description is placed by the Manufacturer on the website <a href="http://www.eskaro.ua">www.eskaro.ua</a> with the date of introduction and the number of the new edition of the Technical Description. When a new edition of this Technical Description is released, the previous edition loses its force and is removed by the Manufacturer from the site. Additional information can be obtained from the representative of the Manufacturer or on the website <a href="http://www.eskaro.ua">www.eskaro.ua</a></p>	
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